

Date: Wednesday, 3/21/2007 3:48:51 PM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: HANDLE		
Job Number	: 31424					
Estimate Number	: 10508					
P.O. Number	: N/A		Part Number	: D2419		
This Issue	: 3/21/2007	S.O. No. : N/A	Drawing Number	: D2419 REV. A		
Prsht Rev.	: NC		Project Number	: N/A		
First Issue	: N/A		Drawing Revision	: A		
Previous Run	: 31331		Material	: N/A		
Written By			Due Date	: 3/28/2007 Qty: 20 Um: Each		
Checked & Approved By						
Comment	: Est: A 00.02.14 New Issue EC/JB					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	4025674	Black Nylon Strap
Comment: Qty.: 0.0833 f(s)/Unit Total : 1.6660 f(s) Black Nylon Strap Material: Nylon Web (Black) 1.00" x 0.06" thick (40-2567-4) Batch: M 103783 <del>M</del> X <del>20</del> X20		

*ml07/03/07**7m F**07-04-02**(20)**SB**07/04/04**(20)*

*Epoxy by 04/04*

*(20)**07/04/03**U 07/04/04*

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

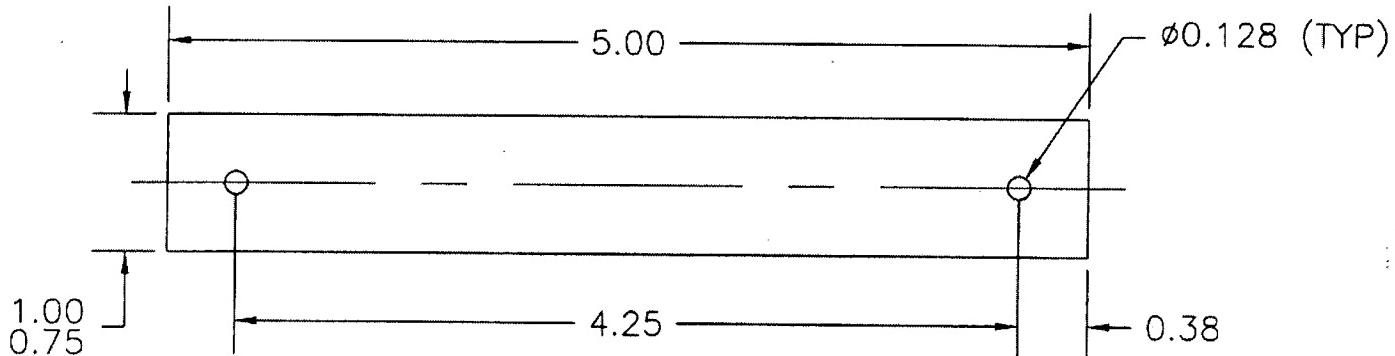
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 07/04/05  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**

DESIGN <i>RF</i>	DRAWN BY <i>LP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[initials]</i>	APPROVED <i>[initials]</i>	DRAWING NO. D2419	REV. A SHEET 1 OF 1
DATE 00.01.21		TITLE HANDLE (WEB)	SCALE 1:1
A	00.01.21	NEW ISSUE	

**RELEASED**  
00.02.03 PS

MATERIAL: NYLON WEB (BLACK) 0.06 THICK CUT WITH HOT KNIFE  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. *31424*